



**Randall's Adventure & Training®**  
**ESEE KNIVES®**

P.O. Box 99 - Gallant, AL 35972  
Ph: (256) 613-0372 - Fax: (256) 570-0175  
[www.eseeknives.com](http://www.eseeknives.com)  
[www.jungletraining.com](http://www.jungletraining.com)



**ESEE Knives® LASER STRIKE™**

MADE IN THE USA



*Note: Our knives are made from high carbon 1095 steel. And while 1095 is a top choice for professional cutlery designed for hard use, it will rust and stain if not properly cared for - especially on the cutting edge and around the laser engraving. It is the user's responsibility to keep the blades properly lubricated and cleaned. We suggest using a dry film rust inhibitor on the blade.*

All of our knives are made in the USA with absolute attention to quality materials and care during the manufacturing process. We stand behind our knives with a 100% lifetime, unconditional guarantee. If your ESEE knife should ever fail we will repair or replace it. This warranty follows the knife throughout its life, anywhere in the world.



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**INSIDE THE HANDLE**



**HOW TO USE THE FIRE FLINT**

Hold the fire starter over the top of your tinder bundle, then place the knife edge at the top of the flint rod and quickly move the fire starter backwards, allowing the knife edge to scrape down the flint rod while holding the knife still.

**FIRE BUILDING TIPS**

Fire building is a step-by-step process with preparation being the key to success. Sources for reliable tinder that will catch readily from a small flame are bird and mouse nests, various tree barks, dead grasses, pocket lint, dry leaves or pre-packaged tinder. Once you have a good tinder bundle, gather progressively larger wood and have this ready before starting your fire.

On rainy days it may be necessary to build a makeshift fire shelter from large leaves, dead branches, or using the underside of a large log to protect your startup fire from heavy rains. When gathering firewood, always search for standing dead wood since it sheds more water than wood found on the ground. The middle of standing dead trees will be the driest part. You can also break apart dead wood on the ground to extract the drier center.